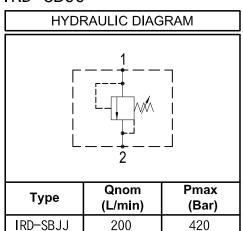


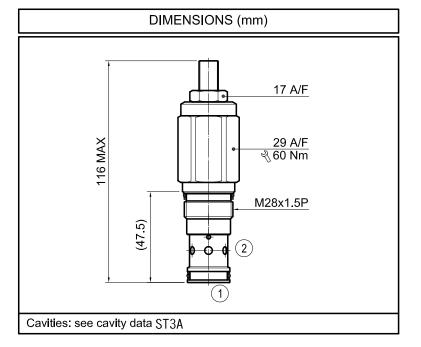
H B HYDRAULICS CO., LTD.

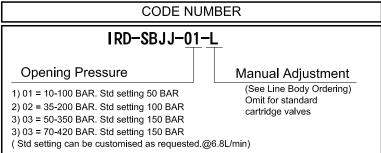
PRESSURE RELIEF VALVES

IRD-SBJJ



P(bar) 320 240 160 80 0 50 100 150 Q(I/min) Oil viscosity 46 cSt





■ APPLICATION

To limit pressure in a system. Good for continuous duty and accurate pressure control with constant or varying flows.

OPERATION

The adjustable spring-loaded ball in the pilot section is shifted at valve setting by pressure sensed through an orifice in the main spool from port 1. The resulting pilot flow creates a pressure drop across the spring-loaded main spool that then opens allowing relief flow to port 2. Reverse flow, port 2 to port 1, is blocked. Back pressure on port 2 adds to the valve setting.

■ PERFORMANCE

Rated Flow: 200 I/min Max. pressure: 420 bar

Working temperature:

Min. -20°C, Max. 90°C, with standard BUNAN gaskets

Min. -20°C, Max. 120°C, with optional VITON gaskets on request

■ RECOMMENDATIONS

Fluid: best use mineral oil with viscosity ranging between 10 and 200 cSt

Filter: 25 micron or better Cavities: see cavity data 12-02

Installation: before screwing the cartridge on the valve body, ascertain to provide suitable gasket lubrication with clean oil and also be sure to screw the cartridge manually in to reach against the gaskets in the valve body.

H B HYDRAULICS CO., LTD. reserves the variations and modifications of technical features and dimensions; and also reserves the right to stop production of each and any model listed in the catalogue with no notice.