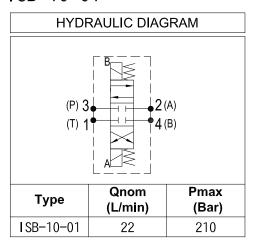
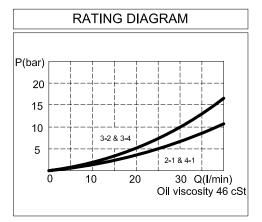


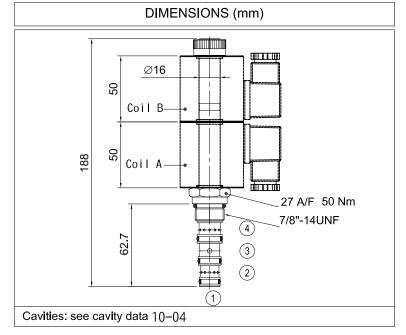
H B HYDRAULICS CO., LTD.

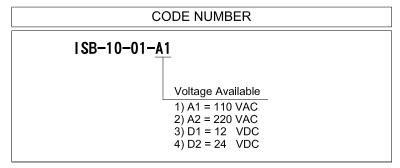
SOLENOID VALVES

ISB-10-01









■ APPLICATION

The electric directional control valve, 4-way, 3-position direction control of flows. Typical usage includes the transmission device of the hydraulic system.

■ OPERATION

With the valve version and de-energized solenoid, port 2 (A), port 4 (B), port 1 (T) and port 3(P) are closed. When the valve version energized coil A, the oil can be from port 3 (P) to port 4 (B), port 2 (A) to port 1 (T). When the valve version energized coil B, the oil can be from port 3 (P) to port 2 (A), port 4 (B) to port 1 (T).

■ PERFORMANCE

Rated Flow: 22 I/min Max. pressure: 210 bar

Leakage: 120 ml/min at 210 bar and oil viscosity of 46 cSt

Working temperature:

Min. -20°C, Max. 90°C, with standard BUNAN gaskets

Min. -20°C, Max. 120°C, with optional VITON gaskets on request

■ RECOMMENDATIONS

Fluid: best use mineral oil with viscosity ranging between 10 and 200 cSt

Filter: 25 micron or better Cavities: see cavity data 10-04

Installation: before screwing the cartridge on the valve body, ascertain to provide suitable gasket lubrication with clean oil and also be sure to screw the cartridge manually in to reach against the gaskets in the valve body.

H B HYDRAULICS CO., LTD. reserves the variations and modifications of technical features and dimensions; and also reserves the right to stop production of each and any model listed in the catalogue with no notice.