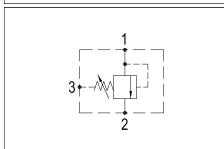


# H B HYDRAULICS CO., LTD.

## SEQUENCE VALVES

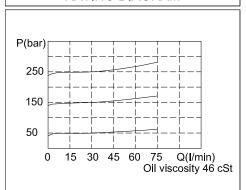
## ISQ-SFJ

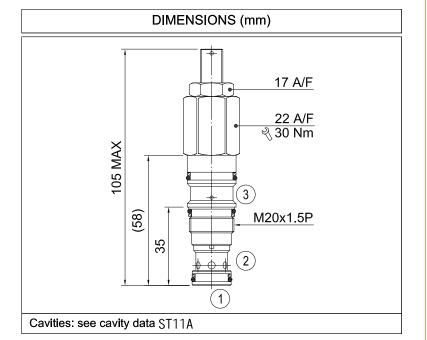
## HYDRAULIC DIAGRAM



Туре	Qnom (L/min)	Pmax (Bar)
ISQ-SFJ	60	350

### **RATING DIAGRAM**





**CODE NUMBER** 

ISQ-SFJ-01-L

## **Opening Pressure**

1) 01 = 10-100 BAR. Std setting 50 BAR

2) 02 = 35-200 BAR. Std setting 100 BAR

3) 03 = 50-350 BAR. Std setting 150 BAR

## Manual Adjustment

(See Line Body Ordering) Omit for standard cartridge valves

(Std setting can be customised as requested.@6.8L/min)

## **■** APPLICATION

For use on clamp and drill circuits where pressure is to be maintained regardless of back pressure drop in the system.

## **■** OPERATION

The adjustable spring-loaded poppet is shift at valve setting by pressure on port 1 allowing relief flow to port 2. When port 3 directly flows to tank, back pressure on port 2 without adds to the valve setting.

## **■ PERFORMANCE**

Rated Flow: 60 I/min Max. pressure: 350 bar

Leakage: 35 ml/min Working temperature:

Min. -20°C, Max. 90°C, with standard BUNAN gaskets

Min. -20°C, Max. 120°C, with optional VITON gaskets on request

## **■ RECOMMENDATIONS**

Fluid: best use mineral oil with viscosity ranging between 10 and 200 cSt

Filter: 25 micron or better Cavities: see cavity data ST11A

Installation: before screwing the cartridge on the valve body, ascertain to provide suitable gasket lubrication with clean oil and also be sure to screw the cartridge manually in to reach against the gaskets in the valve body.

H B HYDRAULICS CO., LTD, reserves the variations and modifications of technical features and dimensions; and also reserves the right to stop production of each and any model listed in the catalogue with no notice.